

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>042.35160ZN</b>	<b>L.19/00375/34 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X16</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80	6,44-6,63	10	0
HEAD THICKNESS	2,10 REF		2,03-2,12	10	0
HEAD ANGLE	80°	82°	81°55'-82°	10	0
RECESS WIDTH	4,60		4,17-4,21	10	0
RECESS DEPTH #2	1,62	2,12	1,80-1,92	10	0
MAJOR DIAMETER	3,35	3,53	3,51-3,53	10	0
MINOR DIAMETER	2,57		2,48-2,58	10	0
PITCH	1,30		1,26-1,28	10	0
THREAD ANGLE	60°		59°-60°	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,77-2,78	10	0
DRILLING POINT LENGHT #2	4,05		4,04-4,22	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	15,20	16,80	15,38-15,60	10	0
TORSION	29 KGF-CM MIN		42-43	10	0
DRILLING TIME	4,0 SEC MAX		1,3-2,0	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

